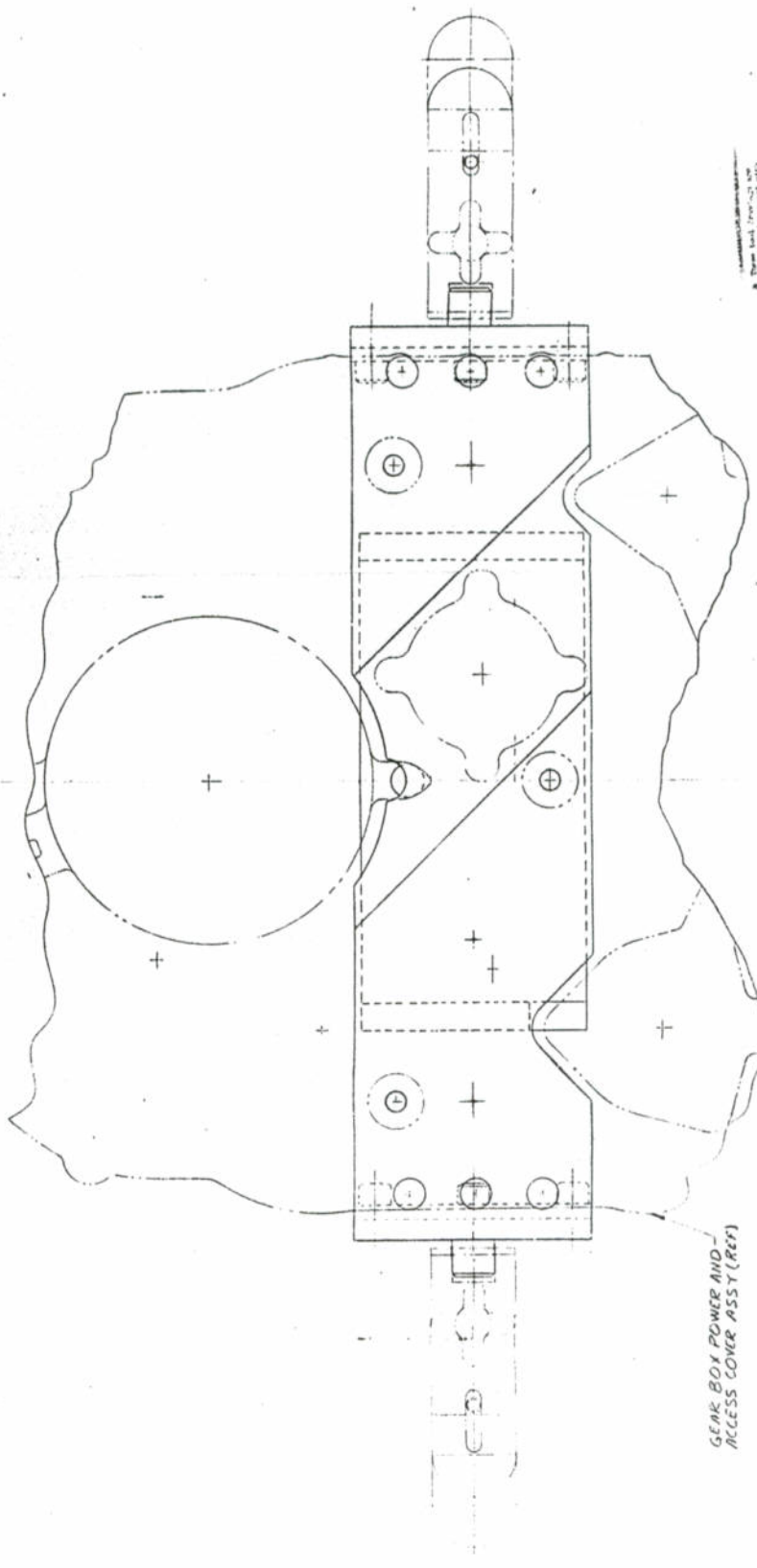


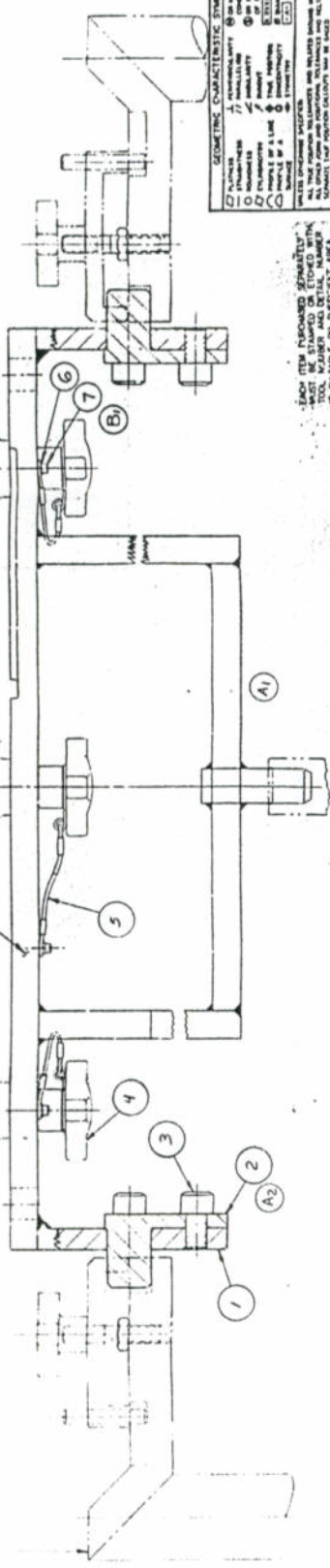
SHOP COPY

CURRENT Q-CG LETTER		REVISIONS		DATE	
SHEET 2 OF 2		NO.	DESCRIPTION	BY	DATE
		1	ADDED BOLT FOR 1/2" DIA. W/ASHER PLAIN		10-1-11
		2	RELOCATED ITEM 5 C/F		10-8-11
		3	SEE SAT 2		10-8-11
		4	SEE SAT 2		10-8-11
		5	SEE SAT 2		10-8-11
		6	SEE SAT 2		10-8-11
		7	SEE SAT 2		10-8-11
		8	SEE SAT 2		10-8-11
		9	SEE SAT 2		10-8-11
		10	SEE SAT 2		10-8-11



METAL STAMP PER NOTE 1

250-C28 ENGINE ASSY
TURNOVER STAND (REF)



ITEM	DESCRIPTION	QTY	UNIT	REMARKS
1	1/2" DIA. X 3/8" LG. STEEL	1		
2	1/2" SIZE STEEL	1		
3	WASHER, PLAIN	1		
4	CABLE	1		
5	99802 CL-42-4A-600-716 CARP LANE	1		
6	KNOB	1		
7	SCREW, SOC HD CAP	1		
8	SCREW, SOC HD CAP	1		
9	SCREW, SOC HD CAP	1		
10	SCREW, SOC HD CAP	1		
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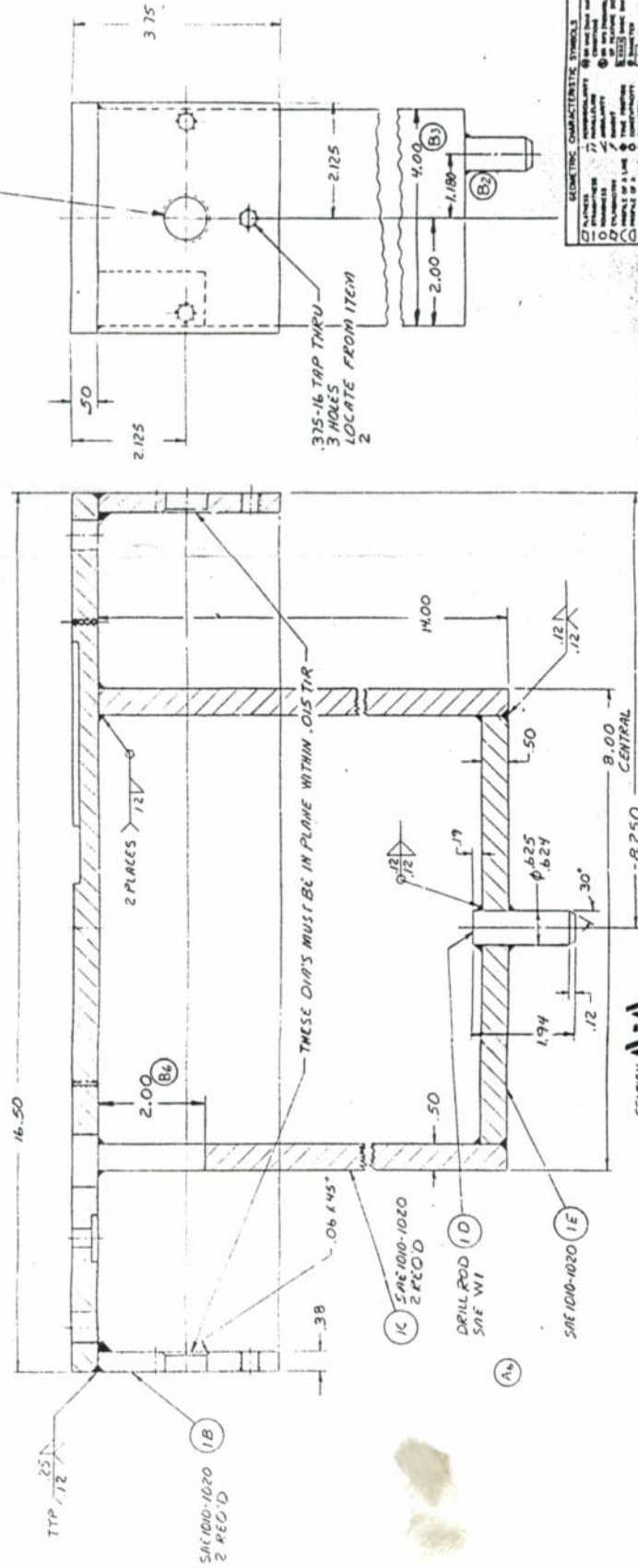
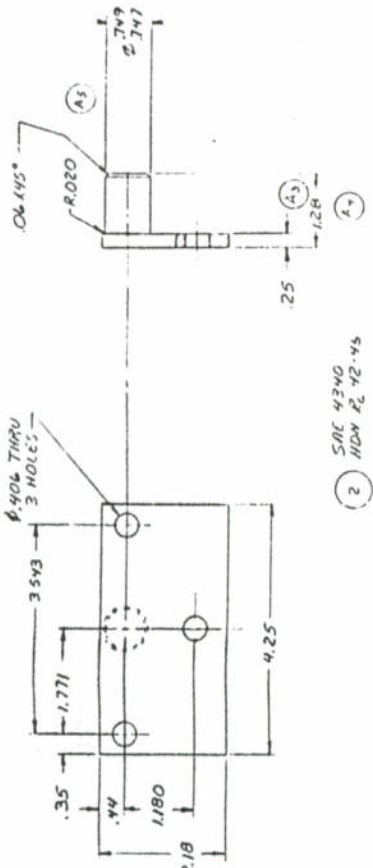
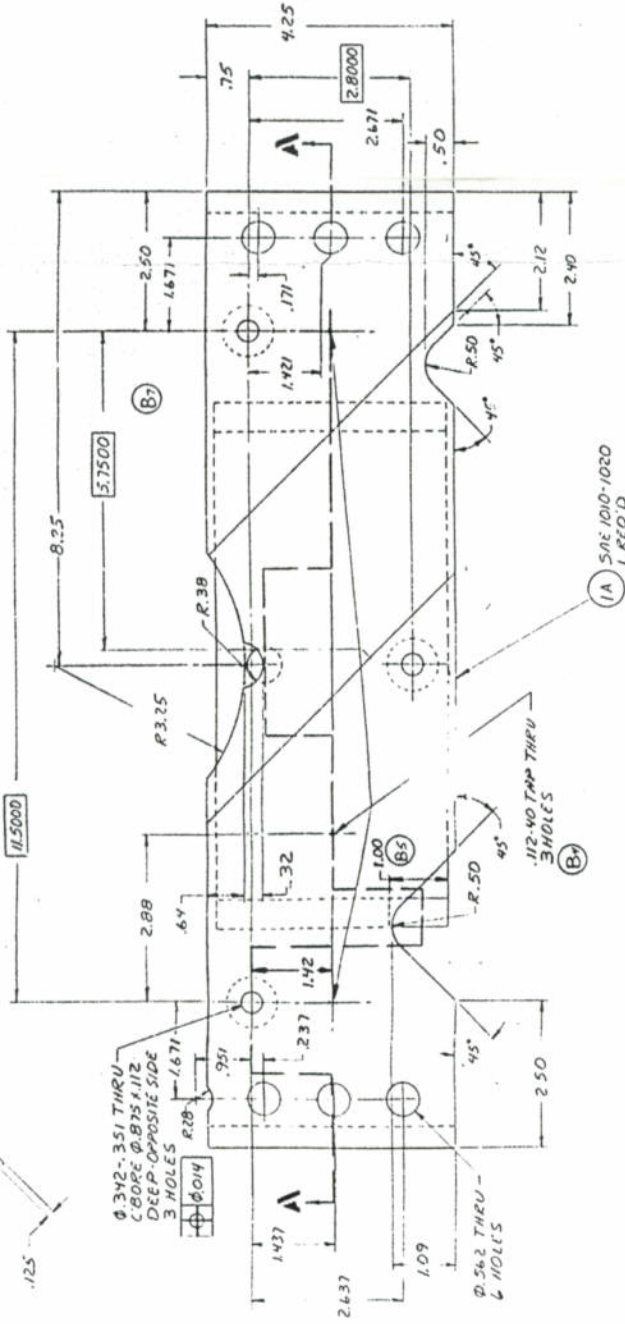
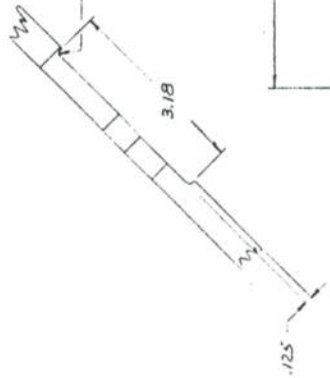
- NOTES
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8" X 3/8" HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
 2. BLACK OXIDE ITEMS 1 AND 2 PER AMS 2485

REDUCED PRINT

BREAK SHARP EDGES .020 UOS		GENERAL SPECIFICATIONS		SPEC. SUMMARY	
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V. PRACTICE		V. PRACTICE		V. PRACTICE	
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J. PRACTICE		J. PRACTICE		J. PRACTICE	
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SHOP COPY


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PRINT

BREAK SHARP EDGES .020 UDS

[illegible]

SOFT THERMS	DRINKS - SPECIFICATIONS	DATE: 12/24/2011
		
Detroit Diesel Allison Division of General Motors Corporation 10000 E. Warren Ave., Warren, Michigan 48090		
FILE	ADAPTER-GEAR BOX COVER TO TURNOVER STAND	
MODEL	4000 2000 3000 4000	DATE: 12/24/2011
SIZE	1000 2000 3000 4000	DATE: 12/24/2011
E	73242	6851349
MAP		12/24/11

① WELDMENT

REF-